

Camie® ADHESIVES

- ◆◆ **300 GENERAL PURPOSE SPRAY ADHESIVE**
Essentially Colorless ♦ Instant Tack ♦ High Strength ♦ Temporary and Permanent Bonds
- ◆◆ **303 HI PERFORMANCE FOAM & FABRIC SPRAY ADHESIVE**
Tinted Orange ♦ Unique Web Spray Pattern ♦ Low Soak-In on Polyurethane Foam
- ◆◆ **313 FAST TACK UPHOLSTERY ADHESIVE**
Develops Tack (Bond Strength) Immediately ♦ Soft, Flexible Bond ♦ Competitively Priced
- ◆◆ **343 CONSTRUCTION ADHESIVE**
Tinted Blue, Easy To See ♦ Works Well on Almost All Substrates Common to the Construction Industry
- ◆◆ **363 HIGH STRENGTH FAST TACK SPRAY ADHESIVE**
Transparent ♦ Web Spray Pattern Low Soak-In
- ◆◆ **365 HI-BOND HIGH STRENGTH SPRAY ADHESIVE**
High Temperature ♦ Contact-Type Adhesive ♦ 1-5 Min. Work Time ♦ Unusually High Initial or Green Strength
- ◆◆ **373 HIGH PERFORMANCE ADHESIVE**
Colorless ♦ Mist Spray ♦ All Purpose ♦ Pressure-Sensitive ♦ Highly Effective ♦ Low Soak-In
- ◆◆ **393 HEADLINER, TRIM & LAMINATING ADHESIVE**
For All Applications Requiring High Strength or High Temperature ♦ 3-Way Valve ♦ Web Spray
- ◆◆ **313B FAST TACK UPHOLSTERY ADHESIVE****
Natural or Red Tint Bulk ♦ Fast Tack ♦ Strong Bond on Foam, Fabric, Wood, and Some Metals
- ◆◆ **323B FOAM & FABRIC ADHESIVE****
Natural or Red Tint — Bulk Only ♦ Quick Tack ♦ Strong Bond ♦ Soft Glue Line
- ◆◆ **390B CONTACT CEMENT & TRIM ADHESIVE****
Clear or Red Tint ♦ Use Where High Strength/High Temperature Bonding is Required ♦ Bulk Only
- ◆◆ **118 SPRAY GUNS**
Small ♦ Easy to Use ♦ Inexpensive ♦ Air Operated ♦ Minimal or No Maintenance or Clogging Due to Siphon Action

LUBRICANTS & MAINTENANCE

- ◆◆ **100 HEAVY-DUTY 6% SILICONE LUBRICANT AND RELEASE AGENT**
6% ♦ Multipurpose ♦ High Viscosity ♦ For General Maintenance Applications
- ◆◆ **160 COVERALL TAN BLOCKOUT ENAMEL**
Excellent Box Cover up ♦ Fast Drying ♦ Waterproof ♦ Won't Rub Off When Dry ♦ Prevents Bleed Through
- ◆◆ **373 HIGH PERFORMANCE ADHESIVE**
Colorless ♦ Mist Spray ♦ For Labeling, Palletizing, Screen Printing ♦ Low Soak In ♦ Remains Pressure Sensitive
- ◆◆ **393 HEADLINER, TRIM & LAMINATING ADHESIVE**
Clear, Nonyellowing ♦ For High Strength or High Temperature Applications
- ◆◆ **410 FOOD PROCESSORS SILICONE SPRAY LUBRICANT (1) (2)**
5% ♦ Dry ♦ Odorless ♦ Tasteless ♦ Heat Stable
- ◆◆ **610 SILICONE RELEASE SPRAY (1) (3)**
Most Economical ♦ Provides Release ♦ Prevents Sticking in Gluing, Sealing and Molding Operations
- ◆◆ **666 HEAVY DUTY FOOD PROCESSORS SILICONE GREASE LUBRICANT (1) (2)**
6% ♦ Heavy, Grease-Like Coating ♦ Clings To Surfaces ♦ Reduces Friction ♦ Prevents Sticking
- ◆◆ **710 ECONOMY FOOD PROCESSORS SILICONE LUBRICANT (1) (2)**
3% ♦ Economical ♦ Heat Stable ♦ For All Food Processors
- ◆◆ **888 SILICONE RELEASE AGENT & LUBRICANT (1)**
A 3% Silicone Content with a Dry Spray Pattern
- ◆◆ **999 DRY SILICONE (1) (3)**
4% Dry ♦ All Purpose ♦ Eliminates Squeaking and Sticking On Most Applications
- ◆◆ **A1000 DRY LUBRICANT RELEASE AGENT**
Fine, Dry Film ♦ Produces Slick, Friction-Free Surface Between Like and Unlike Substrates
- ◆◆ **1204B AQUASIL LUBRICANT**
Bulk Silicone Lubricant and Release Agent Dispersed in Water
- ◆◆ **2000 TFE COAT ALL PURPOSE DRY FILM**
Forms Bonded PTFE Coating ♦ Reduces Friction on Most Substrates ♦ Used Where Silicones or Other Wet Lubricants Cannot be Used
- ◆◆ **20/15 VINYL & HARD SURFACE CLEANER**
Use on all surfaces safely to remove all light soils and grime ♦ Foam action cleans quickly
- ◆◆ **20/20 GLASS CLEANER**
Fast, Foaming Action ♦ Highly Concentrated ♦ Dries Without Streaking or Hazing
- ◆◆ **20/25 STAINLESS STEEL CLEANER & POLISH**
Quickly cleans and polishes stainless steel in one easy application without streaking
- ◆◆ **22/50 SOLVENT CLEANER & DEGREASER***
Nonflammable ♦ Jet Spray Valve ♦ Use Safely on Electrical Components While in Service
- ◆◆ **22/60 CONTACT CLEANER***
Good Contact Cleaning Properties ♦ Quickly Removes and Cleans
- ◆◆ **22/80 CITRUS CLEANER**
Removes Adhesives, Grease, Oil Stains, Road Tar, Rubber Marks, Decal Residue, etc. ♦ Leaves No Residue
- ◆◆ **22/90 HEAVY DUTY CLEANER & DEGREASER**
For Heavy Duty Cleaning and Degreasing of Work Areas
- ◆◆ **3000 4 IN 1 RUST PENETRANT**
All Purpose ♦ Rust Penetrant ♦ Moisture Displacer ♦ Rust Preventer ♦ Lubricant ♦ Cleaner
- ◆◆ **7272 ANTI-STATIC SPRAY**
Reduces Static Electricity Generated by Friction and Low Humidity ♦ Chemically Inert and Colorless ♦ Uniform, Easy Application

SCREEN PRINTERS' SUPPLIES

- ◆◆ **370B WATER BASED PALLET ADHESIVE**
Bulk ♦ Use Brush, Squeegee or Roller to Apply To Pallet or Belt Printer ♦ Also Sprayable ♦ 1, 5, 55 Gallon Quantities
- ◆◆ **375 SCREEN PRINTERS' FLASH CURE SPRAY ADHESIVE**
Clear ♦ Mist Spray ♦ For Rapid Heat Cycles in the "Flash" Process
- ◆◆ **380 SCREEN PRINTERS' ADHESIVE**
Won't Wrinkle Fine Materials Where Transfer of Adhesive is a Problem ♦ Long Pressure-Sensitive Duration
- ◆◆ **385 WEBBING SCREEN PRINTERS' ADHESIVE**
Specifically Designed for Fleece and High Density Garments
- ◆◆ **480 SCREEN OPENER**
Instantly Cleans Plugged Screens
- ◆◆ **580B SPRAYOUT FLUID**
Extremely Effective Solvent Blend ♦ Use for Spot Removal in Textile Screen Print Industry
- ◆◆ **999 DRY SILICONE (1) (3)**
Applied to Underside of Screen ♦ Prevents Sticking to Fabric During Printing Process
- ◆◆ **22/80 CITRUS CLEANER**
Effectively Removes Adhesive ♦ Cleans Pallets of Old Adhesive ♦ Leaves No Residue
- ◆◆ **22/90 HEAVY DUTY CLEANER & DEGREASER**
For Heavy Duty Cleaning and Degreasing of Work Areas

FURNITURE, SEWING & UPHOLSTERY SUPPLIES

- ◆◆ **100 HEAVY-DUTY 6% SILICONE LUBRICANT AND RELEASE AGENT**
6% ♦ Multipurpose ♦ High Viscosity ♦ For General Maintenance
- ◆◆ **300 GENERAL PURPOSE SPRAY ADHESIVE**
Essentially Colorless ♦ Instant Tack ♦ High Strength ♦ Temporary/Permanent Bonds
- ◆◆ **303 HI PERFORMANCE FOAM & FABRIC SPRAY ADHESIVE**
Tinted Orange ♦ Unique Web Spray ♦ Low Soak-In on Polyurethane Foam
- ◆◆ **313 FAST TACK UPHOLSTERY ADHESIVE**
Faster Open Time or "Set" ♦ Soft Bond Line ♦ Competitively Priced
- ◆◆ **363 HIGH STRENGTH FAST TACK SPRAY ADHESIVE**
Transparent ♦ Web Spray ♦ Low Soak-In ♦ Won't Degrade Polystyrene
- ◆◆ **365 HI-BOND HIGH STRENGTH SPRAY ADHESIVE**
High Temperature, High Strength ♦ Translucent ♦ Web Spray ♦ Low Soak-In ♦ 3-Way Valve
- ◆◆ **373 HIGH PERFORMANCE ADHESIVE**
Colorless ♦ Mist Spray ♦ All Purpose ♦ Pressure-Sensitive ♦ Highly Effective ♦ Low Soak-In
- ◆◆ **393 HEADLINER, TRIM & LAMINATING ADHESIVE**
Clear, Nonyellowing ♦ For High Strength/High Temperature Applications ♦ Use in Decorative Laminate Work for Furniture Cabinet or Woodworking
- ◆◆ **610 SILICONE RELEASE SPRAY (1) (3)**
Most Economical Lubricant ♦ Prevents Sticking in Gluing, Sealing and Molding Operations
- ◆◆ **999 DRY SILICONE (1) (3)**
4% ♦ Driest, All Purpose Lubricant ♦ Stops Squeaking and Sticking in Almost Any Application
- ◆◆ **2000 TFE COAT ALL PURPOSE DRY FILM**
Forms Bonded, PTFE Coating ♦ Reduces Friction on Most Substrates
- ◆◆ **22/50 SOLVENT CLEANER & DEGREASER***
Nonflammable ♦ Jet Spray Valve ♦ Use Safely on Electrical Components While in Service
- ◆◆ **22/60 CONTACT CLEANER***
Good Contact Cleaning Properties ♦ Quickly Removes and Cleans
- ◆◆ **22/90 HEAVY DUTY CLEANER & DEGREASER**
For Heavy Duty Cleaning and Degreasing of Work Areas
- ◆◆ **3000 4 IN 1 RUST PENETRANT**
All Purpose ♦ Rust Penetrant ♦ Moisture Displacer ♦ Rust Preventer ♦ Lubricant ♦ Cleaner
- ◆◆ **7272 ANTI-STATIC**
Reduces Static Electricity Generated by Friction and Low Humidity ♦ Chemically Inert and Colorless ♦ Uniform, Easy Application

PLASTIC MOLDERS' SUPPLIES

- ◆◆ **100 HEAVY DUTY 6% SILICONE LUBRICANT AND RELEASE AGENT**
Multipurpose ♦ High Viscosity ♦ For General Maintenance
- ◆◆ **610 SILICONE RELEASE SPRAY (1) (3)**
Most Economical Lubricant ♦ Prevents Sticking in Gluing, Sealing and Molding Operations
- ◆◆ **666 HEAVY DUTY FOOD PROCESSORS SILICONE GREASE LUBRICANT (1) (2)**
6% Silicone ♦ High Viscosity ♦ For Releasing Extremely Difficult Resins
- ◆◆ **888 SILICONE RELEASE AGENT & LUBRICANT (1)**
3% Silicone ♦ Dry Spray Pattern ♦ Effective Parting Agent for Most Plastic Resins
- ◆◆ **980 URETHANE RELEASE AGENT**
Use for Rigid Polyurethanes, Epoxies, Polyesters, TPR and Other Thermosetting Resins
- ◆◆ **999 DRY SILICONE (1) (3)**
4% Dry ♦ All-Purpose Lubricant
- ◆◆ **A1000 DRY LUBRICANT RELEASE AGENT**
A PTFE Dispersion of White, Waxy, Low Molecular Weight Polymer ♦ For High Temperature Compression Molding
- ◆◆ **1080 PAINTABLE MOLD RELEASE**
All Purpose ♦ Paintable ♦ Universally Accepted by Injection, Extrusion and Compression Molders ♦ Recognized Under the Component Recognition Program of Underwriters Laboratories Inc.

- ◆ **1380 NON-SILICONE PAINTABLE MOLD RELEASE (1)**
Active ingredient Lecithin
- ◆ **1480 ALL PURPOSE PAINTABLE MOLD RELEASE**
Developed in Response to Environmental Concerns Over Ozone Depleting Chemicals
- ◆ **1680 ECONOMY SILICONE MOLD RELEASE AGENT (1)**
For Injection, RIM, Rotational Molders, Extruders, and Vacuum Formers
- ◆ **1780 ECONOMY PAINTABLE RELEASE AGENT**
Economical ◆ For All Thermoplastic Resins/Waxes Where Post Decorating is Required of Parts Being Molded
- ◆ **1880 ECONOMY LECITHIN RELEASE AGENT (1)**
For all Types of Injection/Compression Molded Plastics ◆ No Buildup on Mold Cavities
- ◆ **22/50 SOLVENT CLEANER & DEGREASER***
Jet Spray Valve ◆ Safely Removes Dirt from Electrical Components While in Service ◆ For Cold Degreasing
- ◆ **22/80 CITRUS CLEANER**
A Mold Cleaner ◆ Removes Adhesives, Grease, and Oil Stains ◆ Leaves No Residue
- ◆ **22/90 HEAVY DUTY CLEANER & DEGREASER**
For Heavy Duty Cleaning and Degreasing of Molds
- ◆ **3015 MOLD SAVER**
Mold Saver ◆ Fights Oxidation ◆ Neutralizes Corrosive Deposits ◆ Displaces Moisture ◆ Protects Molds During Shutdown ◆ Lubricates

CONSTRUCTION PRODUCTS

- ◆ **100 HEAVY-DUTY 6% SILICONE LUBRICANT AND RELEASE AGENT**
For General Construction Maintenance ◆ Lubricates Tools and Equipment ◆ Prevents Rust
- ◆ **22/90 HEAVY DUTY CLEANER & DEGREASER**
For Heavy Duty Cleaning and Degreasing of Molds
- ◆ **3000 4 IN 1 RUST PENETRANT**
Cleans, Lubricates, Penetrates, Displaces Moisture and Protects
- ◆ **343 CONSTRUCTION ADHESIVE**
Tinted Blue, Easy to See ◆ Works Well on Almost All Substrates in the Construction Industry
- ◆ **365 HI-BOND HIGH STRENGTH SPRAY ADHESIVE**
Offers Fast Grab or "Green" Strength ◆ Adjustable 3-Way Valve ◆ Web Spray Pattern
- ◆ **393 HEADLINER, TRIM & LAMINATING ADHESIVE**
Clear, Nonyellowing ◆ For High Strength/High Temperature Applications ◆ Use in Decorative Laminate Work for Furniture Cabinet or Woodworking
- ◆ **20/25 STAINLESS STEEL CLEANER & POLISH**
Quickly cleans and polishes stainless steel in one easy application without streaking
- ◆ **22/80 CITRUS CLEANER**
Effectively Removes Adhesives, Grease, Oil Stains ◆ Cleans Saw Blades, Tools and Equipment ◆ Leaves No Residue
- ◆ **A1000 DRY LUBRICANT RELEASE AGENT**
Reduces Friction on Saw Blades, Router Bits, Tables, Fences and Guides

No ozone depleting chemicals are used in the formulation of Camie products.

- (1) Active ingredients comply with FDA Regulations
- (2) NSF H1 Lubricant
- (3) NSF H2 Lubricant

*The California Air Resources Board (CARB) has mandated lower levels of Volatile Organic Compounds (VOC) and banned the use of some solvents for certain categories of aerosol products. This product DOES NOT comply with the current CARB regulation and is not offered for sale in the State of California. Effective 1/1/2009 Camie 22/50 that is manufactured after 1/1/2009 is not compliant for use in the states of New Jersey or Maryland.

**This product is acceptable for limited applications in California due to restrictive Volatile Organic Compound (VOC) regulations. The VOC limits for bulk adhesives in California are based on specific applications and substrates and are governed by regional Air Quality Management Districts. You must check to make sure that this product meets the applicable VOC limit for the customer's specific use. VOC content information is provided on the last page of the MSDS. Connecticut, District of Columbia, Maryland and New Jersey have adopted industrial adhesive rules now that are similar but not as restrictive as the California rules. Other states are in the process of adopting new rules as well.

Private label formulations are an extensive part of our business. We address every aspect of research and development, production, quality control, packaging and labeling to ensure regulatory compliance. Our goal is customer satisfaction. Please contact us for consultation or quotation.

All sales are strictly limited to the terms and conditions found on Camie-Campbell, Inc.'s acknowledgment, including a limited warranty and limitations on Camie-Campbell, Inc.'s liabilities and buyer's remedies.

All orders are subject to acceptance by Camie-Campbell, Inc. at its executive offices currently located at 9225 Watson Industrial Park, St. Louis, MO 63126-1581.

Write or call for current pricing, terms and conditions of sale and the name of your local distributor.

Certain Camie-Campbell aerosol and bulk adhesives are not recommended for unsupported vinyl. Certain plastic and elastomeric substrates can exhibit bond failure due to plasticizer migration. Combinations of high temperature and humidity can promote bond failure.

Many Camie-Campbell products are available in bulk containers. Call for further information.

All aerosol products are packaged and priced 12 cans per case.

Camie-Campbell, Inc. is environmentally conscious and prides itself in being at the forefront of compliance with current governmental regulatory guidelines. Our concern for the environment and worker safety is our highest priority.

HEIGL TECHNOLOGIES.

7630 West 78th Street, Bloomington, MN 55439
800.401.1441 952.943.1441 FAX 952.943.1255

E-Mail: sales@heigladhesive.com www.heigladhesive.com

Distributed By:



SPECIALTY CHEMICALS

CAMIE-CAMPBELL'S MISSION is to provide the highest level of service, quality and value to our customers. We aspire to serve the Industrial and Specialty Chemical Industries and are committed to growth as well as being a leader and an innovator. We are competitive in the marketplace, consistent with the high value of our products.

Quality in Product Research Manufacturing for More than 50 Years

- ◆ Aerosol and Bulk Chemicals
- ◆ Coast-to-Coast availability through authorized distributors
- ◆ Off-the-Shelf solutions for plant maintenance & production problems
- ◆ INDUSTRIAL ADHESIVES, LUBRICANTS, MAINTENANCE CHEMICALS & MOLD RELEASES
- ◆ Packaging, Construction, Upholstery, Carpet, Sewing, Furniture & Screen Printing
- ◆ PRIVATE LABELING for Camie® or Custom formulas

Camie-Campbell, Inc., Specialty Chemicals contain no chlorofluorocarbons or other ozone depleting chemicals



SPECIALTY CHEMICALS